

DPM-WALTHER Q5 STEEL-POLYMER FRAME 5" Inch POWER COMBINATIONS TABLE

SLIDE ON THE BATTERY EXTERNAL SPRING FORCES		
EXTERNAL SPRING S1 Short 4.1 kgs/ 9 lbs	EXTERNAL SPRING S2 Medium 4.4 kgs/ 9.7 lbs	EXTERNAL SPRING S3 Long 4.7 kgs/ 10 lbs
SLIDE FULL OPEN POSITION BUFFER SPRINGS FORCES SOFT 0.7MM		
BS-S (1) Short 8.0 kg/ 17 lbs	BS-S (2) Medium 9 kg/ 19.8 lbs	BS-S (3) Long 10 kg/ 22 lbs
SLIDE FULL OPEN POSITION BUFFER SPRINGS FORCES HARD 0.8MM		
BS-H (1) Short 9.0 kg/ 20 lbs	BS-H (2) Medium 10.5 kg/ 23 lbs	BS-H (3) Long 11.5 kg/ 26 lbs
<p>Feel free to try any possible combination of the external and buffer springs, to fine tune the pistol function, depending on the power of the ammunition that is used and according to your personal standards.</p> <p>Suggestion: For low power (very soft ammunition) it's not essential to use any of the Buffer Springs. In that case the System in full open position offers 7 kgs/15 lbs total force.</p>		

DPM WALTHER Q5 STEEL & POLYMER FRAME 5" Inch BARREL

PARTS LIST

BS-HARD



BS-SOFT



S1



S2



S3

5



6



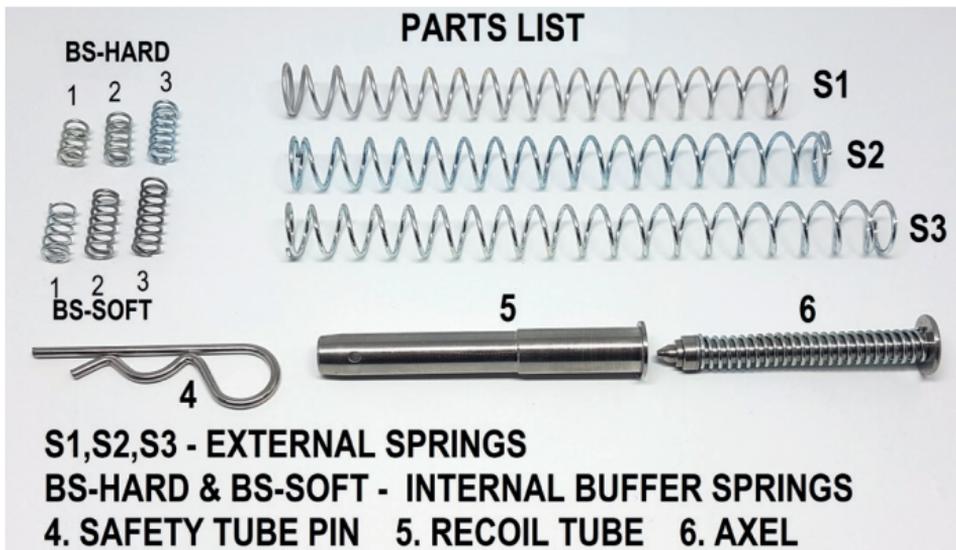
S1,S2,S3 - EXTERNAL SPRINGS

BS-HARD & BS-SOFT - INTERNAL BUFFER SPRINGS

4. SAFETY TUBE PIN 5. RECOIL TUBE 6. AXEL

INSTALLATION INSTRUCTIONS

DPM WALTHER Q5 STEEL & POLYMER FRAME 5" Inch BARREL



Insert ONLY one of the Small Internal Buffer Springs of your choice inside the Recoil Tube. (FIG. 1)



Now insert the Axle to the Recoil Tube and push gently to lock at the correct position (FIG. 3)

(Attention: the axle's spring is locked, do not try to modify it)



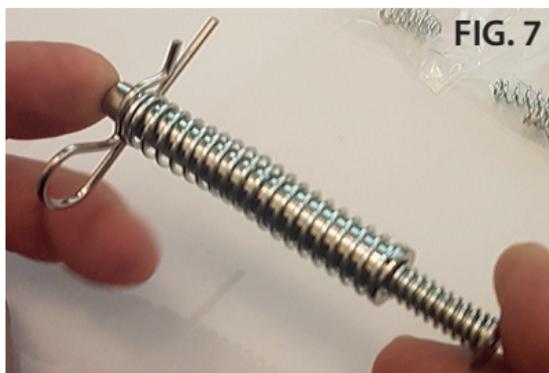
Insert one of the External Springs S1 or S2 or S3. (FIG. 4)



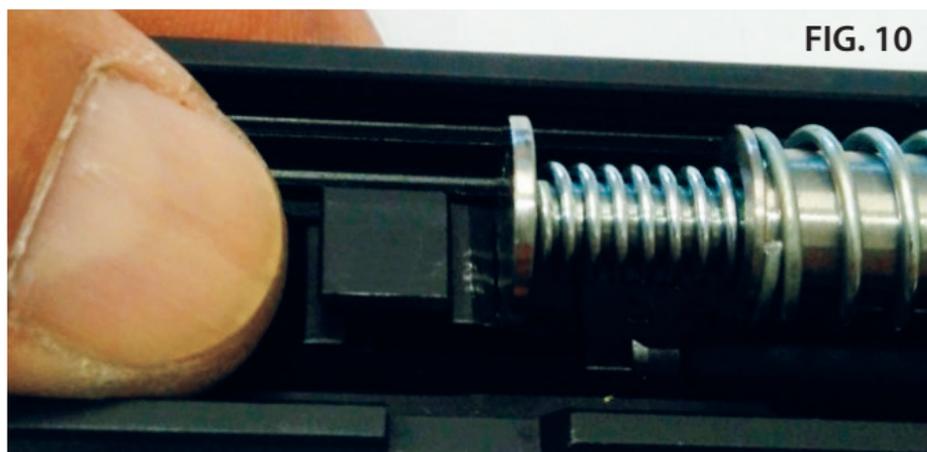
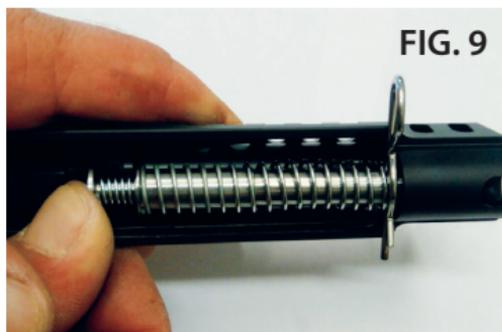
Compress the External Spring on the Recoil Tube and insert the Safety Pin to block temporary the spring.



Now the System is ready for installation on the slide. (FIG. 7)



Insert the Recoil System to the slide hole and push the bottom of the Recoil System in order fit to the barrel specific position. (FIG. 8 ,9 ,10)



Keep the Recoil System to the slide and remove the Safety Pin. (FIG. 11, 12)



Now the slide with the DPM Recoil System is ready to be assembled with the frame. (FIG.13)



FIG. 13

Assemble the slide to the frame and before loading the magazine, rack the slide several times (open-close) to ensure that the DPM System functions unrestricted.

To remove the Recoil System, release gently the base of the recoil rod and let the Springs be quickly but softly uncompressed to avoid the bending of the External Springs. (FIG. 14,15)

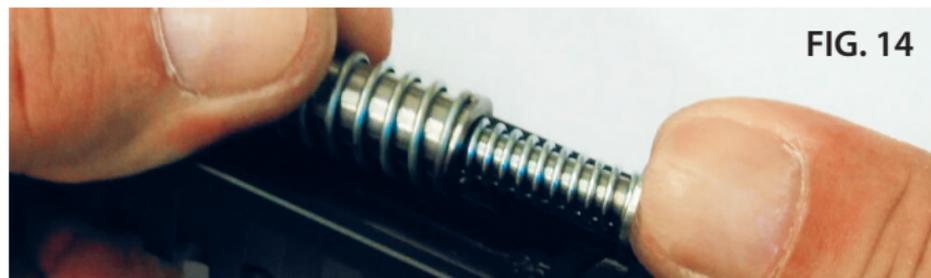


FIG. 14



FIG. 15

For any questions about the installation or operating instructions:
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